

Error Code	Error	Cause	Elimination
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## Error Code Table

### iFlex5 (C Structure)

System programs:      LSQN V 1.xx  
 Parts list No.: see iFlex5 system software

### 1. Error Codes displayed on the SLI Console

Error Code	Error	Cause	Elimination
<b>E01</b>	Fallen below radius range or angle range exceeded	<ul style="list-style-type: none"> <li>Fallen below the minimum radius or gone past the maximum angle specified in the respective load chart due to luffing up the boom too far</li> </ul>	<ul style="list-style-type: none"> <li>Luff down the boom to a radius or angle specified in the load chart.</li> </ul>
<b>E02</b>	Radius range exceeded or fallen below angle range	<ul style="list-style-type: none"> <li>Gone past the maximum radius or fallen below the minimum angle specified in the respective load chart due to luffing down the boom too far</li> </ul>	<ul style="list-style-type: none"> <li>Luff up the boom to a radius or angle specified in the load chart.</li> </ul>
<b>E03</b>	Non-permitted slewing zone (no load area)	<ul style="list-style-type: none"> <li>The slewing zone with load is not permitted</li> </ul>	<ul style="list-style-type: none"> <li>Slew to permitted area</li> </ul>
<b>E04</b>	Operating mode not acknowledged or non permitted slewing zone	<ul style="list-style-type: none"> <li>A non existing operating mode has been selected</li> <li>The boom is in a non-permitted slewing zone</li> </ul>	<ul style="list-style-type: none"> <li>Set the correct operating mode for the operating state in question</li> <li>Slew the boom to a permitted area.</li> </ul>
<b>E05</b>	Prohibited length range	<ul style="list-style-type: none"> <li>Boom has been extended either too far or not far enough, e.g. if it is prohibited to go beyond a certain maximum boom length or with load curves for jibs where the main boom has to be extended to a certain length</li> </ul>	<ul style="list-style-type: none"> <li>Extend/retract boom to the correct length</li> </ul>

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		<ul style="list-style-type: none"> <li>Length sensor adjustment has changed, e.g. the cable slid off the length sensor reel.</li> <li>Clutch between length sensor pot and drive is defective</li> </ul>	<ul style="list-style-type: none"> <li>Retract boom. Check the prestress of the cable reel (cable must be taut). Open the length sensor and carefully turn the length sensor pot counterclockwise until the detent by means of a screw driver</li> <li>Replace the complete clutch including drive wheel and adjust length sensor pot as described above</li> </ul>
<b>E06</b>	Radius range exceeded or fallen below angle range with luffing jib operation	<ul style="list-style-type: none"> <li>Maximum radius as specified in the load chart exceeded or fallen below minimum angle due to luffing down the luffing jib too far</li> </ul>	<ul style="list-style-type: none"> <li>Luff the jib to a radius or angle specified in the load chart.</li> </ul>
<b>E11</b>	Fallen below lower limit value for measuring channel "length main boom"	<ul style="list-style-type: none"> <li>Length potentiometer is defective</li> <li>Electronic component in the measuring channel is defective</li> </ul>	<ul style="list-style-type: none"> <li>Replace length potentiometer</li> <li>Replace sensor unit</li> </ul>
<b>E12</b>	Fallen below the lower limit value in the measuring channel "pressure piston side"	<ul style="list-style-type: none"> <li>Pressure transducer is defective.</li> <li>Electronic component in the measuring channel is defective.</li> </ul>	<ul style="list-style-type: none"> <li>Replace pressure transducer</li> <li>Replace sensor unit</li> </ul>
<b>E13</b>	Fallen below lower limit value in the measuring channel "pressure rod side"	<ul style="list-style-type: none"> <li>refer to E12</li> </ul>	<ul style="list-style-type: none"> <li>refer to E12</li> </ul>
<b>E14</b>	Fallen below lower limit value in measuring channel "force"	<ul style="list-style-type: none"> <li>Force transducer defective</li> <li>Electronic component in the measuring channel is defective.</li> </ul>	<ul style="list-style-type: none"> <li>Replace force transducer</li> <li>Replace sensor unit</li> </ul>
<b>E15</b>	Fallen below lower limit value in measuring channel "angle main boom"	<ul style="list-style-type: none"> <li>Angle potentiometer defective</li> <li>Electronic component in the measuring channel defective.</li> </ul>	<ul style="list-style-type: none"> <li>Replace angle sensor</li> <li>Replace sensor unit</li> </ul>

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<b>E16</b>	Fallen below lower limit value in measuring channel "angle 2"	<ul style="list-style-type: none"> <li>• Angle potentiometer defective</li> <li>• Electronic component in the measuring channel defective.</li> </ul>	<ul style="list-style-type: none"> <li>• Replace angle sensor</li> <li>• Replace sensor unit</li> </ul>
<b>E17</b>	Fallen below lower limit value "length telescope I (+II)"	<ul style="list-style-type: none"> <li>• Length potentiometer defective</li> <li>• Electronic component in the measuring channel defective</li> </ul>	<ul style="list-style-type: none"> <li>• Replace length sensor.</li> <li>• Replace sensor unit</li> </ul>
<b>E18</b>	Front outrigger overloaded	<ul style="list-style-type: none"> <li>• Front outrigger overloaded</li> </ul>	<ul style="list-style-type: none"> <li>•</li> </ul>
<b>E1A</b>	Fallen below lower limit value in measuring channel "slewing angle 1".	<ul style="list-style-type: none"> <li>• Cable between the central unit and the slewing angle sensor defective or loose. Water inside the plug of the angle sensor</li> <li>• Slewing angle potentiometer is defective</li> <li>• Electronic component in the measuring channel defective</li> </ul>	<ul style="list-style-type: none"> <li>• Check cable as well as plugs, replace, if need be.</li> <li>• Replace slewing angle sensor</li> <li>• Replace sensor unit</li> </ul>
<b>E1B</b>	Fallen below lower limit value in measuring channel "slewing angle 2"	<ul style="list-style-type: none"> <li>• refer to E1A</li> </ul>	<ul style="list-style-type: none"> <li>• refer to E1A</li> </ul>
<b>E1C</b>	Fallen below lower limit value in measuring channel "luffing jib angle"	<ul style="list-style-type: none"> <li>• Angle potentiometer defective</li> <li>• Electronic component in the measuring channel defective.</li> </ul>	<ul style="list-style-type: none"> <li>• Replace angle sensor</li> <li>• Replace sensor unit</li> </ul>
<b>E21</b>	Upper limit value in measuring channel "main boom length" has been exceeded.	<ul style="list-style-type: none"> <li>• refer to E11</li> </ul>	<ul style="list-style-type: none"> <li>• refer to E11</li> </ul>
<b>E22</b>	Upper limit value in measuring channel "pressure piston side" has been exceeded	<ul style="list-style-type: none"> <li>• refer to E12</li> </ul>	<ul style="list-style-type: none"> <li>• refer to E12</li> </ul>
<b>E23</b>	Upper limit value in measuring channel "pressure rod side" has been exceeded.	<ul style="list-style-type: none"> <li>• refer to E12</li> </ul>	<ul style="list-style-type: none"> <li>• refer to E12</li> </ul>

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<b>E24</b>	Upper limit value in measuring channel "force" has been exceeded.	<ul style="list-style-type: none"> <li>refer to E14</li> </ul>	<ul style="list-style-type: none"> <li>refer to E14</li> </ul>
<b>E25</b>	Upper limit value in measuring channel "main boom angle" has been exceeded.	<ul style="list-style-type: none"> <li>refer to E15</li> </ul>	<ul style="list-style-type: none"> <li>refer to E15</li> </ul>
<b>E26</b>	Upper limit value in measuring channel "angle 2" has been exceeded.	<ul style="list-style-type: none"> <li>refer to E16</li> </ul>	<ul style="list-style-type: none"> <li>refer to E16</li> </ul>
<b>E27</b>	Upper limit value in measuring channel "length telescope I (+II) has been exceeded.	<ul style="list-style-type: none"> <li>refer to E17</li> </ul>	<ul style="list-style-type: none"> <li>refer to E17</li> </ul>
<b>E2A</b>	Upper limit value in measuring channel "slewing angle 1" has been exceeded	<ul style="list-style-type: none"> <li>refer to E1A</li> </ul>	<ul style="list-style-type: none"> <li>refer to E1A</li> </ul>
<b>E2B</b>	Upper limit value in measuring channel "slewing angle 2" has been exceeded	<ul style="list-style-type: none"> <li>refer to E1A</li> </ul>	<ul style="list-style-type: none"> <li>refer to E1A</li> </ul>
<b>E2C</b>	Upper limit value in measuring channel "luffing jib angle" has been exceeded	<ul style="list-style-type: none"> <li>Angle potentiometer defective</li> <li>Electronic component in the measuring channel defective.</li> </ul>	<ul style="list-style-type: none"> <li>Replace angle sensor</li> <li>Replace sensor unit</li> </ul>
<b>E31</b>	Error in the system program	<ul style="list-style-type: none"> <li>The system program file is defective.</li> <li>Flash-EPROM defective</li> </ul>	<ul style="list-style-type: none"> <li>Upload valid system software</li> <li>Replace central unit</li> </ul>
<b>E37</b>	Error in the logical program flow	<ul style="list-style-type: none"> <li>System program file is defective</li> <li>Flash-EPROM defective</li> </ul>	<ul style="list-style-type: none"> <li>Upload valid system software</li> <li>Replace central unit</li> </ul>
<b>E38</b>	System program and crane data file do not match.	<ul style="list-style-type: none"> <li>The system program in the LMI does not match to the programming in the crane data file</li> </ul>	<ul style="list-style-type: none"> <li>Upload valid system program file or the valid crane data file</li> </ul>
<b>E39</b>	System program and load chart file do not match	<ul style="list-style-type: none"> <li>The system program in the LMI and the programming in the load chart file do not match.</li> </ul>	<ul style="list-style-type: none"> <li>Upload valid system program file or the valid load chart file</li> </ul>

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<b>E43</b>	Error in the write/read memory, (RAM)	<ul style="list-style-type: none"> <li>Write/read memory (RAM) or central unit defective.</li> </ul>	<ul style="list-style-type: none"> <li>Replace central unit</li> </ul>
<b>E47</b>	<p>Error in the monitored write/read memory.</p> <p>The CRC verification of the monitored write/read memory provides an incoherent result</p>	<ul style="list-style-type: none"> <li>The CRC sign of the monitored write/read memory is wrong</li> <li>The buffer battery is discharged (&lt; 2V at 1kOhm).</li> <li>Central unit defective.</li> </ul>	<ul style="list-style-type: none"> <li>Restart the LMI</li> <li>Replace buffer battery on the central unit.</li> <li>Replace central unit</li> </ul>
<b>E51</b>	Error in the crane data file	<ul style="list-style-type: none"> <li>No valid data in the crane data file.</li> <li>Flash-EPROM defective</li> </ul>	<ul style="list-style-type: none"> <li>Upload valid crane data file</li> <li>Replace central unit</li> </ul>
<b>E52</b>	Error in load chart file.	<ul style="list-style-type: none"> <li>No valid data in the load chart file</li> <li>Flash-EPROM defective</li> </ul>	<ul style="list-style-type: none"> <li>Upload valid load chart file</li> <li>Replace central unit</li> </ul>
<b>E56</b>	Error in crane data file.	<ul style="list-style-type: none"> <li>No valid data in the crane data file during calibration.</li> <li>Flash-EPROM defective</li> </ul>	<ul style="list-style-type: none"> <li>Restore or upload valid crane data file</li> <li>Replace central unit</li> </ul>
<b>E57</b>	Error in serial crane data file.	<ul style="list-style-type: none"> <li>Calibration data file does not contain valid data.</li> <li>Flash-EPROM defective</li> </ul>	<ul style="list-style-type: none"> <li>Upload calibration data file</li> <li>Replace central unit</li> </ul>
<b>E60</b>	The number of the selected File base and the programmed value are not identical	<ul style="list-style-type: none"> <li>No valid data in the load chart file</li> <li>Base number not programmed</li> <li>Load chart file wrongly programmed</li> </ul>	<ul style="list-style-type: none"> <li>Upload valid load chart file</li> <li>Program the correct base number (1 for base 1, 2 for base 2)</li> <li>Check base programming in the load chart file.</li> </ul>
<b>E61</b>	Error in the CAN bus data transfer for all CAN units	<ul style="list-style-type: none"> <li>CAN Bus cable between the central unit and the sensor unit defective or not connected.</li> <li>Can bus port in the central unit defective</li> <li>Short circuit in a CAN Bus cable</li> </ul>	<ul style="list-style-type: none"> <li>Check the connection between the central unit and the sensor units</li> <li>Replace the central unit</li> <li>Replace Can Bus cable</li> </ul>

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<b>E62</b>	Error in the can bus data transfer of the pressure transducer sensor unit	<ul style="list-style-type: none"> <li>• Cable between the central unit and the sensor unit defective.</li> <li>• Can bus port in the central unit defective</li> <li>• Can bus port in the sensor unit is defective</li> <li>• Sensor unit is defective</li> </ul>	<ul style="list-style-type: none"> <li>• Check the cable to the sensor unit</li> <li>• Replace the central unit</li> <li>• Replace the sensor unit</li> <li>• Replace the sensor unit</li> </ul>
<b>E63</b>	Error in the can bus pressure transducer sensor unit	<ul style="list-style-type: none"> <li>• The analog values of the sensor unit are invalid</li> </ul>	<ul style="list-style-type: none"> <li>• Replace the sensor unit</li> </ul>
<b>E64</b>	Error in the can bus data transfer of the length/angle sensor unit	<ul style="list-style-type: none"> <li>• See E62</li> </ul>	<ul style="list-style-type: none"> <li>• See E62</li> </ul>
<b>E65</b>	Error in the can bus length/angle sensor unit	<ul style="list-style-type: none"> <li>• See E63</li> </ul>	<ul style="list-style-type: none"> <li>• See E63</li> </ul>
<b>E66</b>	Error in the can bus data transfer of the 2 <sup>nd</sup> length/angle sensor unit	<ul style="list-style-type: none"> <li>• See E62</li> </ul>	<ul style="list-style-type: none"> <li>• See E62</li> </ul>
<b>E67</b>	Error in the can bus of the 2 <sup>nd</sup> length /angle sensor unit	<ul style="list-style-type: none"> <li>• See E63</li> </ul>	<ul style="list-style-type: none"> <li>• See E63</li> </ul>
<b>E68</b>	Error in the can bus data transfer of the force sensor unit	<ul style="list-style-type: none"> <li>• See E62</li> </ul>	<ul style="list-style-type: none"> <li>• See E62</li> </ul>
<b>E69</b>	Error in the can bus force sensor unit	<ul style="list-style-type: none"> <li>• See E63</li> </ul>	<ul style="list-style-type: none"> <li>• See E63</li> </ul>
<b>E84</b>	Wrong rigging condition.	<ul style="list-style-type: none"> <li>• The selected rigging condition is not contained in the crane data file.</li> </ul>	<ul style="list-style-type: none"> <li>• Select another rigging condition</li> <li>• Check the programming in the crane data file.</li> </ul>
<b>E85</b>	Error in the radius determination	<ul style="list-style-type: none"> <li>• The computed radius is too small (negative deflection)</li> </ul>	<ul style="list-style-type: none"> <li>• Check the programming in the crane data file.</li> </ul>
<b>E89</b>	Operating mode switchover with load.	<ul style="list-style-type: none"> <li>• The operating mode on the console has been switched over with the boom loaded.</li> </ul>	<ul style="list-style-type: none"> <li>• Select operating mode without load on the boom</li> </ul>
<b>E98</b>	LMI watchdog activated	<ul style="list-style-type: none"> <li>• LMI processing time limit exceeded</li> </ul>	<ul style="list-style-type: none"> <li>• Reset system</li> <li>• Connect PC terminal and watch error messages</li> </ul>

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Error Code	Error	Cause	Elimination
<b>EAB</b>	Short circuit in the A2B switch circuit (not with radio A2B)	<ul style="list-style-type: none"> <li>Short circuit in the A2B switch</li> <li>Short circuit in the cable to the A2B switch</li> </ul>	<ul style="list-style-type: none"> <li>Replace A2B switch</li> <li>Replace cable to the A2B switch</li> </ul>
<b>EAC</b>	A2B switch circuit disconnected (not with radio A2B)	<ul style="list-style-type: none"> <li>Disconnected cable in the A2B switch</li> <li>Disconnected cable to the A2B switch</li> </ul>	<ul style="list-style-type: none"> <li>Connect or replace cable in the A2B switch</li> <li>Connect or replace cable to the A2B switch</li> </ul>
<b>EAD</b>	No valid A2B switch status	<ul style="list-style-type: none"> <li>Sensor wrong function</li> <li>CAN bus delay</li> <li>Radio telegram delay module (radio A2B)</li> <li>Radio telegram ID is invalid</li> </ul>	<ul style="list-style-type: none"> <li>Replace A2B switch</li> <li>Replace cable to the A2B switch</li> <li>Replace battery of radio module (radio A2B)</li> <li>Setup ID in DGA12.9</li> </ul>
<b>EDB</b>	Datalogger setup error	<ul style="list-style-type: none"> <li>Setup of the datalogger is cleared (ser. crane data file or battery buffered RAM)</li> </ul>	<ul style="list-style-type: none"> <li>transfer data and setup datalogger again</li> </ul>
<b>EDC</b>	Datalogger watchdog activated	<ul style="list-style-type: none"> <li>datalogger processing time limit exceeded</li> </ul>	<ul style="list-style-type: none"> <li>Reset system</li> <li>Connect PC terminal and watch error messages</li> </ul>
<b>EDD</b>	Battery empty	<ul style="list-style-type: none"> <li>Battery check detected a low voltage of the battery</li> </ul>	<ul style="list-style-type: none"> <li>change batterie, after this setup of RTC</li> </ul>
<b>EDE</b>	Record lost	<ul style="list-style-type: none"> <li>Not possible to save data because other task saves data at the same time</li> </ul>	Message disappears after a few seconds
<b>EDF</b>	Flash block full	<ul style="list-style-type: none"> <li>Not possible to save any more data</li> </ul>	Message disappears after a few seconds
<b>EFD</b>	LMI Watchdog extra time	<ul style="list-style-type: none"> <li>a funktion needs more than 0.5 sec, e.g. Flash PROM write</li> </ul>	Message disappears after a few seconds

**Note:**

If an error message is displayed which is not contained in above list, please contact the competent PAT service department.

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## 2. Lamps

A2B Lamp blinks: Battery low of the radio A2B, replace battery

Override LMI Lamp blinks: dig. Input 2 = 1

Override A2B Lamp blinks: dig. Input 3 = 1

## 3. boot messages on display

1 - RAM-test

2 - battery ram test (only iflex 5)

3 - RAM-init

4 - system consistence test (system configuration, flash copy sector)

5 - system software CRC-test, or in bootloader state

6 - operating system init

P - Flash write between init

## 4. Terminal Text

Error messages and status messages are displayed on the terminal in plain text.