## **DS150C - ERROR CODE TABLE**

Error Code	Error	Cause	Elimination
E01	Fallen below radius range or angle range exceeded	Fallen below the minimum radius or gone past the maximum angle specified in the respective load chart due to luffing up the boom too far	Luff down the boom to a radius or angle specified in the load chart.
E02	Radius range exceeded or fallen below angle range	Gone past the maximum radius or fallen below the minimum angle specified in the respective load chart due to luffing down the boom too far	Luff up the boom to a radius or angle specified in the load chart.
E03	Non-permitted slewing zone (no load area)	The slewing zone with load is not permitted	Slew to permitted area
E04	Operating mode not acknowledged or non permitted slewing zone	A non existing operating mode has been selected	Set the correct operating mode for the operating state in question
		The boom is in a non- permitted slewing zone	Slew the boom to a permitted area.
E05	Prohibited length range	Boom has been extended either too far or not far enough, e.g. if it is prohibited to go beyond a certain maximum boom length or with load curves for jibs where the main boom has to be extended to a certain length	Extend/retract boom to the correct length
		Length sensor adjustment has changed, e.g. the cable slid off the length sensor reel.	Retract boom. Check the pre- stress of the cable reel (cable must be taut). Open the length sensor and carefully turn the length sensor pot counter clockwise until loosened by using a screw driver

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		Clutch between length sensor pot and drive is defective	Replace the complete clutch including drive wheel and adjust length sensor pot as described above
		Failure of +5V supply of analog part of analog board	<ul> <li>Check +5 V supply.         Exchange main board in case of voltage failure or breakdown when loaded with 50 ohms approx.     </li> </ul>
		<ul> <li>Cable between central unit and length sensor is defective or disconnected.</li> <li>Defective length potentiometer</li> </ul>	<ul> <li>Check cable and plugs, replace, if need be.</li> <li>Replace length potentiometer.</li> </ul>
E06	Radius range exceeded or fallen below angle range with luffing jib operation	Maximum radius as specified in the load chart exceeded or fallen below minimum angle due to luffing down the luffing jib too far	Luff the jib to a radius or angle specified in the load chart.
E07	Faulty acknowledgment of the overload relay on the connection board. The relay should be energized, the 2nd contact however is indicated to be off, or the 2nd contact is indicated to be on while the relay should be de-	<ul> <li>Overload relay or connection board are defective</li> <li>Processor board defective</li> </ul>	<ul> <li>Replace connection board</li> <li>Replace processor board.</li> </ul>
E08	energized.  No acknowledge- ment from the anti- two-block relay	Refer to E07	Refer to E07

<b>Error Code</b>	Error	Cause	Elimination
E11	Fallen below lower limit value for measuring channel "length main boom"	<ul> <li>Cable between central unit and length sensor is defective or disconnected. Water inside the plug of the length/angle sensor</li> <li>Length potentiometer is defective</li> <li>Electronic component in the measuring channel is defective</li> </ul>	<ul> <li>Check cable as well as plugs, replace, if need be.</li> <li>Replace length potentiometer</li> <li>Replace LMI main board or processor board.</li> </ul>
E12	Fallen below the lower limit value in the measuring channel "pressure piston side"	Cable between the central unit and pressure transducers defective or water inside the plugs	Check cable as well as plugs, replace, if need be.
		<ul> <li>Pressure transducer is defective.</li> <li>Electronic component in the measuring channel is defective.</li> </ul>	<ul> <li>Replace pressure transducer</li> <li>Replace LMI main board or processor board.</li> </ul>
E13	Fallen below lower limit value in the measuring channel "pressure rod side"	Refer to E12	Refer to E12
E15	Fallen below lower limit value in measuring channel "angle main boom"	<ul> <li>Cable between central unit and the length/angle sensor defective or loose. Water inside the plug of the length/angle sensor.</li> <li>Angle potentiometer defective</li> <li>Electronic component in the measuring channel defective.</li> </ul>	<ul> <li>Check cable as well as plugs, replace, if need be.</li> <li>Replace angle sensor</li> <li>Replace LMI main board or processor board.</li> </ul>

<b>Error Code</b>	Error	Cause	Elimination
E16	Fallen below lower limit value in measuring channel "angle 2"	Cable between the central unit and the angle sensor defective or loose. Water inside the plug of the angle sensor.	Check cable as well as plugs, replace, if need be.
		<ul> <li>Angle potentiometer defective</li> <li>Electronic component in the measuring channel defective.</li> </ul>	<ul> <li>Replace angle sensor</li> <li>Replace LMI main board or processor board.</li> </ul>
E17	Fallen below lower limit value "length telescope I (+II)"	Cable between the central unit to the length sensor defective or loose. Water inside the length sensor plug.	Check cable as well as plugs, replace, if need be.
		<ul> <li>Length potentiometer defective</li> <li>Electronic component in the measuring channel defective</li> </ul>	<ul> <li>Replace length sensor.</li> <li>Replace LMI main board or processor board.</li> </ul>
E19	Reference and/or supply voltage defective	<ul> <li>The supply voltage is falsified by one of the sensors (DAV, LWG)</li> <li>Electronic component is defective</li> <li>A/D converter defective.</li> </ul>	<ul> <li>Check the voltages on the LMI main board. Check sensors, plugs and cable, replace, if need be.</li> <li>Replace LMI main board</li> <li>Replace LMI main board</li> </ul>
E21	Upper limit value in measuring channel "main boom length" has been exceeded.	Refer to E11	Refer to E11
E22	Upper limit value in measuring channel "pressure piston side" has been exceeded	Refer to E12	Refer to E12
E23	Upper limit value in measuring channel "pressure rod side" has been exceeded.	Refer to E12	Refer to E12

<b>Error Code</b>	Error	Cause	Elimination
E25	Upper limit value in measuring channel "main boom angle" has been exceeded.	Refer to E15	Refer to E15
E26	Upper limit value in measuring channel "angle 2" has been exceeded.	Refer to E16	Refer to E16
E27	Upper limit value in measuring channel "length telescope I (+II) has been exceeded.	Refer to E17	Refer to E17
E29	Reference and/or supply voltage defective.	Refer to E19	Refer to E19
E31	Error in the system program	<ul> <li>The system program PROM is defective.</li> </ul>	<ul> <li>Replace system program PROM (PROM No. 0)</li> </ul>
E38	System program and data EPROM do not match.	The system program in the LMI does not match to the programming in the data EPROM	<ul> <li>Replace the system program PROM or the data EPROM (PROM No. 1)</li> </ul>
E39	System program and TLK EPROM do not match	The system program in the LMI and the programming in the TLK EPROM do not match.	<ul> <li>Replace system program PROM or TLK EPROM (PROM No. 2).</li> </ul>
E41	Error in the internal write/read memory (RAM) of the computer	80C537 defective	Replace computer component 80C537.  Replace CRU readule.
	component 80C537		<ul> <li>Replace CPU module.</li> <li>Replace processor board with CPU module.</li> </ul>
E42	Error in the external write/read memory, 1st part (RAM)	(CMOS RAM) or processor board defective.	<ul> <li>Replace processor board with CPU module.</li> </ul>
E43	Error in the external write/read memory, 2nd part (RAM)	Refer to E42	<ul> <li>Refer to E42</li> </ul>

<b>Error Code</b>	Error	Cause	Elimination
E45	Redundancy error in the A/D conversion	The A/D converter on the processing board and the redundant A/D converter in the CPU 80C537 provide different results.	Replace processor board.
E46	Error in the A/D converter uPD 7004 of the processor board.	No acknowledgment of the A/D converter uPD 7004	Replace processor board.
E47	Error in the monitored write/ read memory.	The CRC sign of the monitored write/read memory is wrong	Restart the LMI
	The CRC verification of the monitored write/read memory	The buffer battery is decharged (< 2V at 1kOhm).	Replace buffer battery on the LMI main board
	provides an incoherent result	Processor board defective.	Replace processor board.
E48	Cyclic RAM test: error in the internal write/read memory	Computer component 80C537 defective	Replace computer component 80C537.
	(RAM) of the computer component 80C537	<ul> <li>CPU module defective</li> <li>Processor board</li> </ul>	Replace CPU module     Replace processor board     with CPU module
E51	Error in the crane data EPROM or EEPROM.	<ul> <li>defective.</li> <li>No valid data in the crane data EEPROM.</li> <li>Memory module wrongly</li> </ul>	<ul> <li>with CPU module.</li> <li>Load crane data EEPROM containing valid data.</li> <li>Bridge memory module acc.</li> </ul>
		<ul><li>bridged.</li><li>Crane data EPROM defective</li></ul>	to memory type  Replace crane data EPROM
E52	Error in load chart PROM.	Memory module wrongly bridged.	Bridge memory module acc. to memory type.
		<ul> <li>Load chart EPROM defective.</li> </ul>	Replace load chart EPROM

<b>Error Code</b>	Error	Cause	Elimination
E56	Error in crane data EEPROM.	<ul> <li>Memory module wrongly bridged.</li> <li>Crane data EEPROM defective</li> </ul>	<ul> <li>Bridge memory module acc. to memory type</li> <li>Replace crane data EEPROM</li> </ul>
E57	Error in serial crane data EEPROM.	<ul> <li>Serial crane data EEPROM does not contain valid data.</li> <li>Memory module defective</li> </ul>	<ul> <li>Write data on the serial crane data EEPROM (by means of test program or on-line function), then restart the LMI</li> <li>Replace memory module.</li> </ul>
E58	Error in the serial analog data EEPROM.	<ul> <li>No valid data in the serial analog data EEPROM.</li> <li>LMI main board defective.</li> </ul>	<ul> <li>Write data on the serial analog data EEPROM by means of the test program, then, restart the LMI</li> <li>Replace LMI main board.</li> </ul>
E59	Error in the serial analog data EEPROM.	<ul> <li>No valid data in the serial analog data EEPROM.</li> <li>LMI main board defective.</li> </ul>	<ul> <li>Write data on the serial analog data EEPROM by means of the test program, then, restart the LMI</li> <li>Replace LMI main board.</li> </ul>
E84	Wrong rigging condition.	<ul> <li>The selected rigging condition is not contained in the data EPROM.</li> </ul>	<ul> <li>Select another rigging condition</li> <li>Check the programming in the data EPROM.</li> </ul>
E85	Error in the radius determination	The computed radius is too small (negative deflection)	Check the programming in the data EPROM.

Error Code	Error	Cause	Elimination
E91	No data trans- mission form the console to the central unit	<ul> <li>24 V supply of the console is interrupted</li> </ul>	Check 24 V at terminal X1 of the console electronics
		<ul> <li>Interruption or accidental ground in the line between console electronics and central unit</li> <li>Transmitter/receiver module is defective</li> </ul>	<ul> <li>Check the connection console electronics - central unit. In case of an accidental ground, the transmitter module of the console electronics might be damaged. Therefore, replaces the console electronics.</li> <li>Exchange console electronics or LMI main</li> </ul>
E92	Error in the data transmission from console to central unit	<ul> <li>Loose connection in the line between console electronics and central unit</li> <li>Transmitter/receiver module is defective</li> </ul>	<ul> <li>Check the connection between console electronics and central unit</li> <li>Exchange console electronics or LMI main board</li> </ul>
E93	Error in the data transmission from the central unit to the console	Refer to E92	Refer to E92

<b>Error Code</b>	Error	Cause	Elimination
E94	No data trans- mission from the central unit to the console	<ul> <li>Interruption or accidental ground in the line central unit - console</li> </ul>	<ul> <li>Check line to the console (in case of accidental ground, replace console electronics, too).</li> </ul>
		<ul> <li>5 V supply of the computer in the central unit is missing</li> </ul>	<ul> <li>Check connection to the power unit</li> </ul>
		5 V supply is too low	<ul> <li>Exchange the LMI main board</li> </ul>
		<ul> <li>Transmitter/receiver module is defective</li> </ul>	<ul> <li>Replace console electronics or LMI main board</li> </ul>
		<ul> <li>Computer module is defective</li> </ul>	Replace processor board.
		<ul> <li>Electro-magnetic interferences (e.g. when switching contacts or valves)</li> </ul>	<ul> <li>Eliminate the source of interference by inverse diodes or varistors.</li> </ul>

## Note:

If an error message is displayed which is not contained in above list, please contact PAT America, Inc. service department.