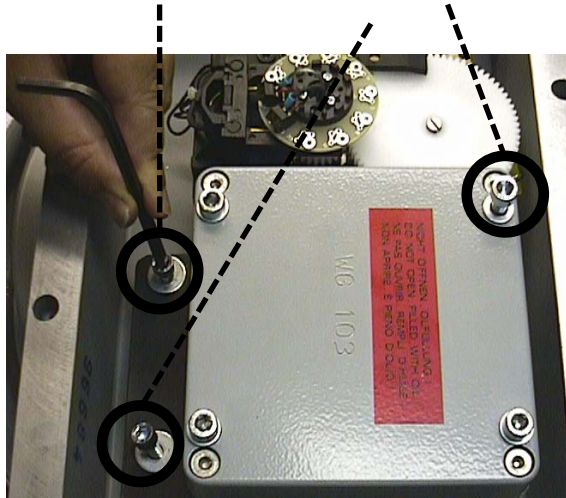


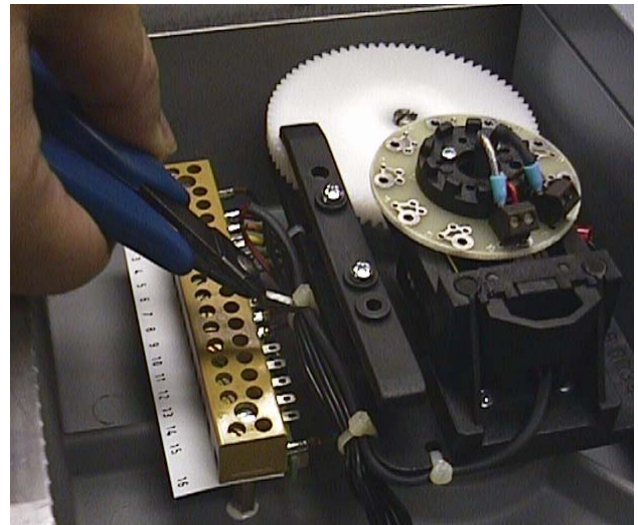
PAT

ANGLE SENSOR REPLACEMENT PROCEDURE

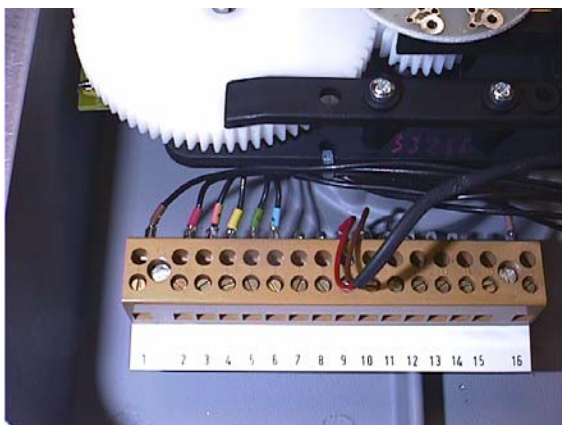
1) Unscrew these three mounting screws that hold the angle sensor in place:



2) Carefully cut the tie-straps open that hold the wires in place:



3) If the terminal block looks like this (DS 350 G system): unsolder wires 4, 5, and 6:



4) Or just unplug second white plug connector from the left, if the terminal in the cable reel looks like this (DS 350 modular):



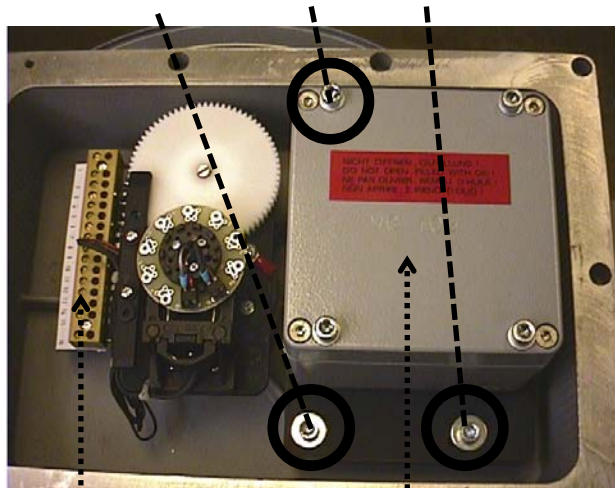
5) Solder or plug wires back in place on the terminal:



6) Before tightening the angle sensor back in place, make sure that these three wires can move freely and are not pinched between the angle sensor and the mounting :



7) Tighten the three mounting screws that hold the angle sensor in place:



terminal/ board

angle sensor